

### ① Product & Substrate Temperature

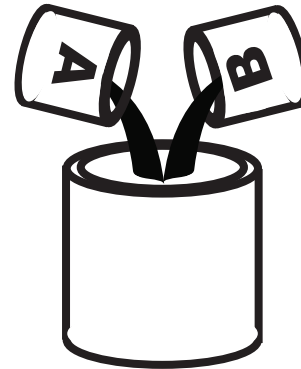


25°C (77°F)  
20°C (68°F)

20-25 °C (68-77 °F)\*



### ② Product Preparation



1 Part Component A  
1 Part Component B



### ③ Mixing



Paint must be thoroughly mixed.

### ④ Spraying Viscosity



16 seconds\*\*

As necessary\*\*

conventional

airless

**Viscosity: 16 seconds/as necessary using a Ford 4 Cup (white)**

\*\* Spraying viscosity and thinning will depend on ambient conditions, spray equipment used, and on the desired surface finish.



### ⑤ Spray Gun Setup

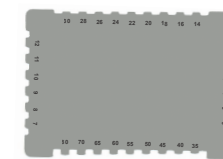


| Feed Type          | Fluid Tip  | Application Pressure | Fluid Delivery |
|--------------------|------------|----------------------|----------------|
| Siphon Feed        | 1.6-1.8 mm | 40-50 psi            |                |
| Gravity Feed       | 1.3-1.4 mm | 30-40 psi            |                |
| Pressure Feed      | 1.0-1.4 mm | 50-60 psi            | 10-14 oz/min   |
| Air Assist Airless | 9-17 Thou  | 1000-1800 psi        |                |
| Airless            | 11-13 Thou | 1700-3000 psi        |                |



### ⑥ Application

Recommended Film Thickness



UltraFlex Color  
4.0 - 8.5 mils wet  
UltraFlex Clear  
6.5 - 13.0 mils wet



UltraFlex Color  
2.0 - 4.0 mils DFT  
UltraFlex Clear  
3.0 - 6.0 mils DFT