

### ① Product & Substrate Temperature

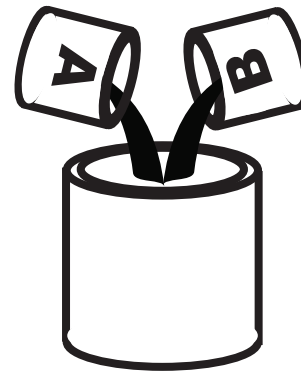


25°C (77°F)  
20°C (68°F)

20-25 °C (68-77 °F)\*



### ② Product Preparation



1 gal kit : 0.76 gal base plus 0.24 gal powder  
5 gal kit : 3.8 gal base plus 1.2 gal powder



### ③ Mixing



Paint must be thoroughly mixed.

### ④ Spraying Viscosity



### ⑤ Spray Gun Setup



### ⑥ Application Recommended Film Thickness

Unreduced ← conventional → Unreduced  
airless

Viscosity: unreduced

| Feed Type          | Fluid Tip  | Application Pressure | Fluid Delivery |
|--------------------|------------|----------------------|----------------|
| Siphon Feed        | 1.6-1.8 mm | 40-50 psi            |                |
| Gravity Feed       | 1.6-1.8 mm | 30-40 psi            |                |
| Pressure Feed      | 1.4-1.8 mm | 50-60 psi            | 10-14 oz/min   |
| Air Assist Airless | 9-17 Thou  | 1000-1800 psi        |                |
| Airless            | 15-17 Thou | 1700-3000 psi        |                |



2.0 - 3.0 mils DFT