

### ① Product & Substrate Temperature

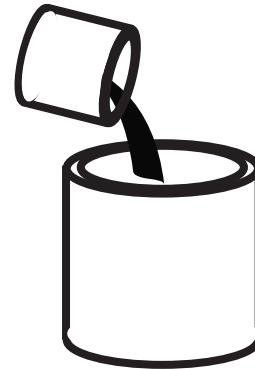


25°C (77°F)  
20°C (68°F)

20-25 °C (68-77 °F)\*



### ② Product Preparation



Single Component



### ③ Mixing



Paint must be thoroughly mixed.

### ④ Spraying Viscosity



12 seconds  
← conventional → airless  
unreduced

Viscosity: 12 seconds using a  
Lemmer DIN 4 cup (blue)



### ⑤ Spray Gun Setup

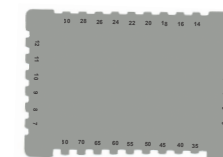


Feed Type	Fluid Tip	Application Pressure	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.3-1.4 mm	30-40 psi	
Pressure Feed	1.0-1.4 mm	50-60 psi	10-14 oz/min
Air Assist Airless	9-13 Thou	1000-1800 psi	
Airless	11-13 Thou	1700-3000 psi	



### ⑥ Application

Recommended Film Thickness



8.5 - 14.0 mils wet



3.0 - 5.0 mils DFT