

### ① Product & Substrate Temperature

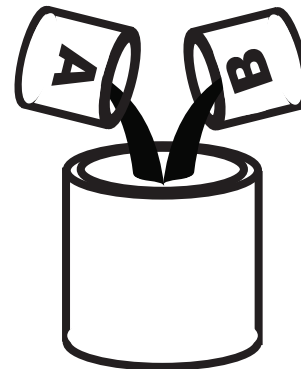


25°C (77°F)  
20°C (68°F)

20-25 °C (68-77 °F)\*



### ② Product Preparation



2 Parts Component A  
1 Part Component B



### ③ Mixing



Paint must be thoroughly mixed.

### ④ Spraying Viscosity



13 seconds  
conventional ← → airless  
unreduced

Viscosity: 13 seconds using a  
Lemmer DIN 4 cup (blue)



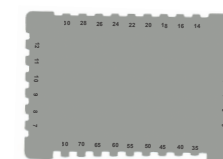
### ⑤ Spray Gun Setup



| Feed Type          | Fluid Tip  | Application Pressure | Fluid Delivery |
|--------------------|------------|----------------------|----------------|
| Siphon Feed        | 1.6-1.8 mm | 40-50 psi            |                |
| Gravity Feed       | 1.3-1.4 mm | 30-40 psi            |                |
| Pressure Feed      | 1.0-1.4 mm | 50-60 psi            | 10-14 oz/min   |
| Air Assist Airless | 9-17 Thou  | 1000-1800 psi        |                |
| Airless            | 11-13 Thou | 1700-3000 psi        |                |



### ⑥ Application Recommended Film Thickness



4.5 - 7.0 mils wet



3.0 - 4.5 mils DFT