

① Product & Substrate Temperature

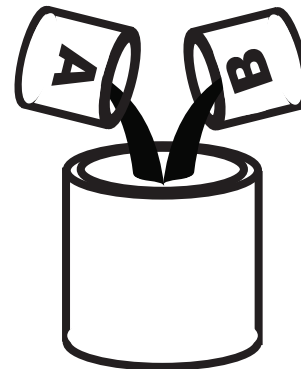


25°C (77°F)
20°C (68°F)

20-25 °C (68-77 °F)*



② Product Preparation



4 Part Component A
1 Part Component B



③ Mixing



Paint must be thoroughly mixed.

④ Spraying Viscosity



18 seconds

40 seconds

conventional

airless

Viscosity: 18-40 seconds using a
Lemmer DIN 4 cup (blue)



⑤ Spray Gun Setup

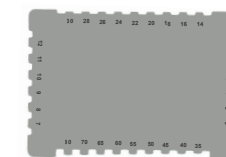


| Feed Type | Fluid Tip | Application Pressure | Fluid Delivery |
|--------------------|------------|----------------------|----------------|
| Siphon Feed | 1.6-1.8 mm | 40-50 psi | |
| Gravity Feed | 1.6-1.8 mm | 30-40 psi | |
| Pressure Feed | 1.0-1.8 mm | 50-60 psi | 10-14 oz/min |
| Air Assist Airless | 9-17 Thou | 1000-1800 psi | |
| Airless | 11-13 Thou | 1700-3000 psi | |



⑥ Application

Recommended Film Thickness



6.0 - 12.0 mils wet



4.0 - 8.0 mils DFT