

① Product & Substrate Temperature

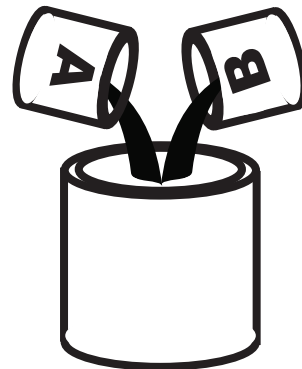


25°C (77°F)
20°C (68°F)

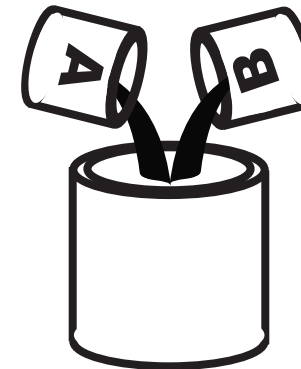
20-25 °C (68-77 °F)*



② Product Preparation



1 Part Component A
1 Part Component B
spray application



2 Part Component A
1 Part Component B
brush application



③ Mixing



Paint must be thoroughly mixed.

④ Spraying Viscosity



20 seconds
← conventional → unreduced → airless

Viscosity: 20 seconds using a
Lemmer DIN 4 cup (blue)



⑤ Spray Gun Setup

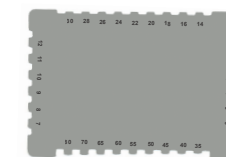


Feed Type	Fluid Tip	Application Pressure	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.3-1.4 mm	30-40 psi	
Pressure Feed	1.0-1.4 mm	50-60 psi	10-14 oz/min
Air Assist Airless	9-13 Thou	1000-1800 psi	
Airless	11-13 Thou	1700-3000 psi	



⑥ Application

Recommended Film Thickness



3.0 - 3.5 mils wet



2.0 - 2.5 mils DFT