

① Product & Substrate Temperature

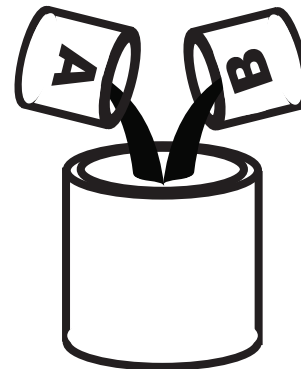


25°C (77°F)
20°C (68°F)

20-25 °C (68-77 °F)*



② Product Preparation



3 Part Component A
1 Part Component B



③ Mixing



Paint must be thoroughly mixed.

④ Spraying Viscosity



23 seconds**

As necessary**

conventional

airless

**Viscosity: 23 seconds/as necessary
using a Ford 4 Cup (white)**

** Spraying viscosity and thinning will depend on ambient conditions, spray equipment used, and on the desired surface finish.

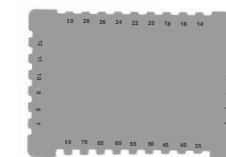
⑤ Spray Gun Setup



Feed Type	Fluid Tip	Application Pressure	Fluid Delivery
Siphon Feed	1.6-2.0 mm	40-50 psi	
Gravity Feed	1.6-2.0 mm	30-40 psi	
Pressure Feed	1.4-2.0 mm	50-60 psi	10-14 oz/min
Air Assist Airless	9-17 Thou	1000-1800 psi	
Airless	13-15 Thou	1700-3000 psi	

⑥ Application

Recommended Film Thickness



4.0 - 7.0 mils wet



2.0 - 3.5 mils DFT