



### ① Product & Substrate Temperature

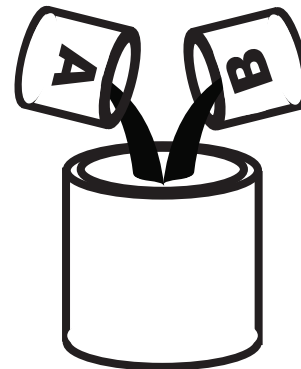


25°C (77°F)  
20°C (68°F)

20-25 °C (68-77 °F)\*



### ② Product Preparation



1 Part Component A  
1 Part Component B



### ③ Mixing



Paint must be thoroughly mixed.

### ④ Spraying Viscosity



15 seconds\*\*

N/A\*\*

conventional

airless

**Viscosity: 15 seconds/as necessary using a Ford 4 Cup (white)**

\*\* Spraying viscosity and thinning will depend on ambient conditions, spray equipment used, and on the desired surface finish.



### ⑤ Spray Gun Setup

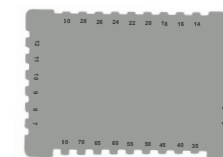


Feed Type	Fluid Tip	Application Pressure	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.3-1.4 mm	30-40 psi	
Pressure Feed	1.0-1.2 mm	50-60 psi	7-10 oz/min
Air Assist Airless	N/A	N/A	N/A
Airless	N/A	N/A	N/A



### ⑥ Application

Recommended Film Thickness



2 light coats of 2 wet mils



1.0 - 1.5 mils DFT