

① Product & Substrate Temperature

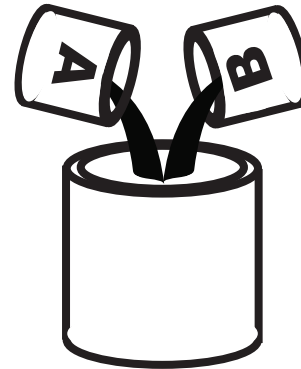


25°C (77°F)
20°C (68°F)

20-25 °C (68-77 °F)*



② Product Preparation



1 Part Component A
1 Part Component B



③ Mixing



Paint must be thoroughly mixed.

④ Spraying Viscosity



14 seconds**

N/A**

conventional

airless

Viscosity: 14 seconds
using a Ford 4 Cup (white)

** Spraying viscosity and thinning will depend on ambient conditions, spray equipment used, and on the desired surface finish.



⑤ Spray Gun Setup

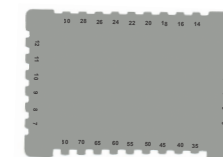


Feed Type	Fluid Tip	Application Pressure	Fluid Delivery
Siphon Feed	1.6-1.8 mm	40-50 psi	
Gravity Feed	1.6-1.8 mm	30-40 psi	
Pressure Feed	1.4-2.0 mm	50-60 psi	10-14 oz/min
Air Assist Airless	N/A	N/A	N/A
Airless	N/A	N/A	N/A



⑥ Application

Recommended Film Thickness



2.0 - 3.0 mils wet



approx. 1 mil DFT