

### ① Product & Substrate Temperature

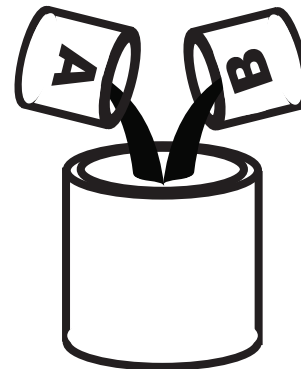


25°C (77°F)  
20°C (68°F)

20-25 °C (68-77 °F)\*



### ② Product Preparation



2 Parts Component A  
1 Part Component B



### ③ Mixing



Paint must be thoroughly mixed.

### ④ Spraying Viscosity



15 seconds\*\*

As necessary\*\*

conventional

airless

**Viscosity: 15 seconds/as necessary using a Ford 4 Cup (white)**

\*\* Spraying viscosity and thinning will depend on ambient conditions, spray equipment used, and on the desired surface finish.



### ⑤ Spray Gun Setup

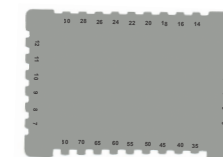


Feed Type	Fluid Tip	Application Pressure	Fluid Delivery
Siphon Feed	1.6-2.0 mm	40-50 psi	
Gravity Feed	1.3-1.4 mm	30-40 psi	
Pressure Feed	1.0-1.4 mm	50-60 psi	10-14 oz/min
Air Assist Airless	9-17 Thou	1000-1800 psi	
Airless	11-13 Thou	1700-3000 psi	



### ⑥ Application

Recommended Film Thickness



DTM  
8.0 - 10.0 mils wet  
Topcoat  
3.5 - 5.0 mils wet



DTM  
5.0 - 6.0 mils wet  
Topcoat  
2.0 - 3.0 mils wet