

Endura V-LINK, is a chromate free, acid free, pre-bond surface treatment that improves bonding to most substrates. It is also excellent for creating a barrier on solvent sensitive finishes, so that new coatings can be applied.

### Product Features

- ◆ Acid free
- ◆ Waterborne
- ◆ No-scurr
- ◆ Fast drying
- ◆ Easy to apply
- ◆ Excellent hold out

### Theoretical Solids Content:

Volume: 25%

### Shelf Life\*

Single Component: (1) year

\*For unopened product.

### Pot Life of Mixed Product:

10 Hours\* @ 77°F (25°C) and 50% RH



### Suitability

Before applying Endura V-LINK, it is recommended that the surface be cleaned with Endura solvents and/or Endura Degreaser10.



### Application Method

Apply Endura V-LINK on the treated substrate at 1-2 wet mils by spray or by manual application with a pure bristle brush. Do not allow the product to puddle. Excess accumulation at seams, crevices or rivet areas must be removed with clean compressed air.

After it is tack-free, Endura EX2C topcoat can be applied

Do not apply Endura epoxy primers on V-Link.

Before using, a spot test on a small area is recommended.

Do not allow to freeze

### Cover rate

150-250 ft<sup>2</sup> per gallon per 0.5 – 2 DFT

### Drying time

Minimum 60 minutes dry time. (Dry times will be slower on cooler days)