

## Lucent

Endura Lucent is a single component silver metallic coating.

### Product features

- ◆ Low VOC & HAPS Free
- ◆ Fast drying
- ◆ Easy to apply
- ◆ Excellent appearance

### Theoretical Solids Content:

Volume: 7.5%± 2.5% depending on color

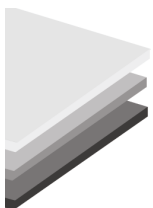
### Shelf Life\*

Single Component:  
12 Months

\*For unopened product.

### Pot Life of Mixed Product:

N/A @ 77°F (25°C) and 50% RH



Lucent  
Endura Topcoat\*\*  
Endura Primer \*\*

\*\*optional



### Suitability

Lucent is a single component metallic coating for use on Glass, Metals, Thermosetting Plastics and other surfaces.



### Surface preparation

Surface must be free of all contaminants such as dust, oil, grease, and salt; which must be cleaned with appropriate Endura cleaners



### Mixing Ratio

Single component coating. [FMI0013]

Use Endura EX-2C thinner to suit application equipment (usually from 5 - 15% for conventional spray).

### Environmental Conditions

For optimum coating performance product, substrate and ambient temperature should be between 20°C-25°C\* (68°F-77°F). To prevent condensation during application the surface temperature must be 3°C (5°F) or more above the dew point at all times.

\*for use outside this range please contact your Endura representative.

### Application method

Apply one thin wet coat with spray, brush or roller

Dry time: 10 - 30 minutes at room temperature

### Recommended Film Build Thickness and Cover Rate

Endura Lucent has a recommended film thickness of 0.2 mils DFT.

Theoretical coverage at 1.0 mil (25 microns) DFT: 120 ft<sup>2</sup> per gallon @ 100% transfer efficiency.



### Clean Up

Endura high strength gun wash, Endura epoxy reducer or Endura EX-2C thinner.

### Additional Product Information

Available Colors: silver and metallic blue

\*\*\* This is a solvent sensitive coating. \*\*\*