

Endura EpoCat is a versatile, high efficiency accelerator for Endura epoxy primers.



Product Features

- ◆ Speeds curing time
- ◆ Assist with cool temperature curing
- ◆ Will not dramatically reduce pot life of product*

* Accelerate the the amount of product mixed

Theoretical Solids

Content:

Volume: N/A

Shelf Life**

Single Component: (3) years

**For unopened product.

Pot Life of Mixed

Product:

N/A @ 77°F (25°C) and 50% RH

Suitability

Endura EpoCat is an accelerator for a number of different epoxy primers. Please see compatibility section on page two of this datasheets.

Mechanism

Endura EpoCat accelerates the cure speed of epoxy primers by reacting with Component "B" to make it react faster with Component "A". Endura EpoCat must be added in recommended ratios to the mixed product only.

It does not increase the speed of solvent release.

Endura EpoCat can cause the release of solvent to be slower in some cases.

Mixing Procedure

45-180 ml (0.5-2 bottle) for 5 gallons of Endura epoxy primer

For best results and pot life, a pre-test is recommended to determine the optimum amount of Endura EpoCat to use.

Compatability

Endura EpoCat may be used successfully in the following products:

- ◆ Intermix 3:1 – 4:1 – 6:1
- ◆ EP-221 Epoxy Primer
- ◆ EP Sandable Epoxy Primer
- ◆ EP-521 Epoxy Primer
- ◆ EP-62 Fast Dry 4:1
- ◆ EP FD Epoxy Primer
- ◆ EP HiBuild Epoxy Primer
- ◆ EP-PA Primer
- ◆ UltraGrip Primer

Endura EpoCat should not be used in the following products:

- ◆ MC-1C
- ◆ EP-2C Sealer



Caution

Excessive or improper use of Endura EpoCat will cause a number of problems including, but not limited to:

- ◆ lack of inter-coat adhesion
- ◆ film becoming brittle
- ◆ Shorter pot life
- ◆ orange peel finish

Endura EpoCat is provided to the customer in a concentrated form. It must be used sparingly to avoid problems.

Endura EpoCat should not be used during hot and/or humid conditions.