

## Non-Skid Additive

Endura Non-Skid Additive is designed for use with Endura EX-2C Topcoat. It is not intended for use with any other products.

### Product Features

- ◆ Provides a non-slip surface
- ◆ Available in medium and coarse grade

### Theoretical Solids Content:

Volume: N/A

### Shelf Life\*

Single Component: N/A

\*For unopened product.

### Pot Life of Mixed

#### Product:

N/A Hours @ 77°F (25°C) and 50% RH



### Suitability

With the addition of Endura Non-Skid Additive, EX-2C Topcoat becomes a non-skid coating suitable for decks and steps. Endura Non-Skid Additive is available in either medium or coarse grade.

This texture additive is a translucent polymer bead. When used with Endura EX-2C Topcoat the spherical bead provides a uniform, consistent texture providing decreased wear of the painted surface and increased ease in cleaning.



### Surface Preparation

Can be directly applied to all surfaces that have been: degreased, sanded with 240-280 grit sandpaper, and prepared with appropriate Endura products.

### Procedure

#### Broadcast Method

1. Apply a light smooth coat of Endura EX-2C Topcoat by spray, brush, or roller. Allow the topcoat to flash-off 20 to 30 minutes or until the surface is still tacky but not dry.
2. Using a flour sifter, powdered sugar shaker or punctured Endura Non-Skid Additive container sprinkle the beads onto the paint film. To use the supplied container first punch holes in the lid with a nail or ice pick, larger holes mean less control over product flow.
3. Overlap the broadcasting stroke to ensure a uniform application pattern.
4. Allow the surface to dry for 12 to 16 hours.
5. Vacuum or blow off loose, excess particles.
6. To apply additional beads repeat steps 1 through 5.
7. Apply 1 or 2 sealer coats of EX-2C Topcoat over the entire non-skid surface. Sealer coat encapsulates the beads maximizing durability.

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### Spray Method

Add 400g (by weight) of Endura Non-Skid Additive per mixed gallon of Endura EX-2C Topcoat.

Use a siphon gun or a pressure pot with an agitator. A 1.8 mm/.070" fluid tip is required.

1. Use complete spray passes, spraying across the application area in one continuous pass.
2. The spray gun should be held approximately 26 cm/12" away from the surface. The paint should fall to the surface as a light dry coat.
3. If using a siphon gun shake the cup and gun at the end of each pass to keep the Endura Non-Skid Additive beads mixed in the paint.
4. Allow the coat to dry to tack-free.
5. Apply 1 sealer coat of EX-2C Topcoat over the entire non-skid surface. Sealer coat encapsulates the beads maximizing durability.

### Application Method

This product is an additive, please read the datasheet instructions for the primary Topcoat.

Previously painted surfaces must be tested for compatibility and must be properly prepared according to the Topcoat Datasheet.

Endura Non-Skid Additive may be added to mixed topcoat and applied by spray or the Non-Skid Additive dry beads can be broadcast or sprinkled onto a tacky paint film. Applicators not familiar with spraying non-skid coatings will find the broadcast method much easier. Mastering the spray application of non-skid coatings can be time consuming.

### Caution

Each spray pass must be a complete continuous pass. Endura Non-Skid Additive beads can be trapped in the fluid tip when the gun is shut off causing the gun to spit and drip. Wiping the gun tip after each pass will help reduce this.

