

SECTION 1: Identification**1.1. Identification**

Product form : Mixture
Product name : SLOW EPOXY REDUCER
Product code : FTH0652

1.2. Relevant identified uses of the substance or mixture and uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Endura Manufacturing Co. Ltd
12425 149 Street
Edmonton, T5L 2J6 - Canada
T 780-451-4242 - F 780-452-5079
info@endura.ca - www.endura.ca

1.4. Emergency telephone number

Emergency number : In the event of an emergency involving dangerous goods:
in Canada call CANUTEC at 613-996-6666 or *666 on a cellular phone.
in the US call CHEMTREC at 800-424-9300 (Account Name for US is Polyglass Coatings)

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Flam. Liq. 3 H226 - Flammable liquid and vapour
Acute Tox. 4 (Inhalation:dust,mist) H332 - Harmful if inhaled
Skin Irrit. 2 H315 - Causes skin irritation
STOT SE 3 H336 - May cause drowsiness or dizziness

Full text of H-phrases: see section 16

2.2. Label elements**GHS-US labeling**

Hazard pictograms (GHS-US) :



GHS02

GHS07

Signal word (GHS-US) : Warning

Hazard statements (GHS-US) : H226 - Flammable liquid and vapor
H315 - Causes skin irritation
H332 - Harmful if inhaled
H336 - May cause drowsiness or dizziness

Precautionary statements (GHS-US) : P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P233 - Keep container tightly closed
P240 - Ground/bond container and receiving equipment
P241 - Use explosion-proof electrical/ventilating/lighting equipment
P242 - Use only non-sparking tools
P243 - Take precautionary measures against static discharge
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray
P264 - Wash thoroughly after handling
P271 - Use only outdoors or in a well-ventilated area
P280 - Wear protective gloves/protective clothing/eye protection/face protection
P302+P352 - IF ON SKIN: Wash with plenty of soap and water
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing
P312 - Call a poison center or a doctor if you feel unwell
P321 - Specific treatment (see 4.1. First aid procedures on this label)
P332+P313 - If skin irritation occurs: Get medical advice/attention
P362+P364 - Take off contaminated clothing and wash it before reuse
P370+P378 - In case of fire: Use dry chemical powder, alcohol-resistant foam, carbon dioxide

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(CO2) to extinguish
P403+P233 - Store in a well-ventilated place. Keep container tightly closed
P403+P235 - Store in a well-ventilated place. Keep cool
P405 - Store locked up
P501 - Dispose of contents/container in accordance with all local, regional, national and international regulations.

2.3. Other hazards

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substance

Not applicable

3.2. Mixture

Name	Product identifier	%	GHS-US classification
n-butyl acetate	(CAS No) 123-86-4	30 - 40	Flam. Liq. 3, H226 STOT SE 3, H336
xylene, mixture of isomers	(CAS No) 1330-20-7	33.333	Flam. Liq. 3, H226 Acute Tox. 4 (Dermal), H312 Acute Tox. 4 (Inhalation:dust,mist), H332 Skin Irrit. 2, H315
heptan-2-one	(CAS No) 110-43-0	30 - 40	Flam. Liq. 3, H226 Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation:vapour), H332

Full text of H-phrases: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off all contaminated clothing immediately. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries : May cause drowsiness or dizziness.
Symptoms/injuries after skin contact : Irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Flammable liquid and vapor.
Reactivity : Flammable liquid and vapor.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. NO open flames, NO sparks, and NO smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8 Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8 : Exposure-controls/personal protection".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

n-butyl acetate (123-86-4)		
ACGIH	ACGIH TWA (ppm)	150 ppm (n-Butyl acetate; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	ACGIH STEL (ppm)	200 ppm (n-Butyl acetate; USA; Short time value; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Eye & URT irr
OSHA	OSHA PEL (TWA) (mg/m ³)	710 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	150 ppm

xylene, mixture of isomers (1330-20-7)		
ACGIH	Remark (ACGIH)	URT & eye irr; CNS impair
OSHA	OSHA PEL (TWA) (mg/m ³)	435 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	100 ppm
OSHA	OSHA PEL (STEL) (mg/m ³)	655 mg/m ³

heptan-2-one (110-43-0)		
ACGIH	ACGIH TWA (ppm)	50 ppm (Methyl n-amyl ketone; USA; Time-weighted average exposure limit 8 h; TLV - Adopted Value)
ACGIH	Remark (ACGIH)	Eye & skin irr
OSHA	OSHA PEL (TWA) (mg/m ³)	465 mg/m ³
OSHA	OSHA PEL (TWA) (ppm)	100 ppm

8.2. Exposure controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Hand protection : Protective gloves.

Eye protection : Safety glasses.

Skin and body protection : Wear suitable protective clothing.

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Respiratory protection : Wear respiratory protection.
Environmental exposure controls : Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Color : Mixture contains one or more component(s) which have the following colour(s):
Colourless Colourless to light yellow
Odor : There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure.
Mixture contains one or more component(s) which have the following odour(s):
Fruity odour Pleasant odour Aromatic odour Irritating/pungent odour
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : 125.5 °C
257.9 °F
Flash point : 26 °C
78.8 °F
Relative evaporation rate (butyl acetate=1) : No data available
Flammability (solid, gas) : No data available
Explosion limits : 1.1 - 7.9 vol %
Explosive properties : No data available
Oxidizing properties : No data available
Vapor pressure : No data available
Relative density : No data available
Relative vapor density at 20 °C : No data available
Specific gravity / density : 0.8559 g/cm³
Solubility : Water: Solubility in water of component(s) of the mixture :
• n-butyl acetate: 0.53 g/100ml (20 °C) • xylene, mixture of isomers: < 0.02 g/100ml • heptan-2-one: 0.421 g/100ml (20 °C, poorly soluble)
Log Pow : No data available
Auto-ignition temperature : 407.2 °C
765 °F
Decomposition temperature : No data available
Viscosity : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available

9.2. Other information

VOC content (Regulatory - Less water and exempt solvents) : 855.936 g/l
7.143 lb/gal
VOC content (Material - Actual) : 855.936 g/l
7.143 lb/gal
Percent Solids (Weight) : 0 %
Percent Solids (Volume) : 0 %
Percent Volatile (Weight) : 100 %
Percent Volatile (Volume) : 100 %

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

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10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, No sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Inhalation:dust,mist: Harmful if inhaled.

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ATE US (dust, mist)	4.500 mg/l/4h
n-butyl acetate (123-86-4)	
LD50 oral rat	10760 - 12789 mg/kg body weight (Rat; Equivalent or similar to OECD 423; Experimental value)
LD50 dermal rabbit	14112 mg/kg body weight (Rabbit; Experimental value; Equivalent or similar to OECD 402)
ATE US (oral)	10760.000 mg/kg body weight
ATE US (dermal)	14112.000 mg/kg body weight
xylene, mixture of isomers (1330-20-7)	
LD50 oral rat	3523 - 8600 mg/kg (Rat; OECD 401: Acute Oral Toxicity; Literature study; 3523 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value; >4000 mg/kg bodyweight; Rat; OECD 401: Acute Oral Toxicity; Experimental value)
LD50 dermal rabbit	> 4200 mg/kg body weight (Rabbit; Experimental value; OECD 402: Acute Dermal Toxicity)
LC50 inhalation rat (mg/l)	29 mg/l/4h (Rat; Experimental value; 27.57 mg/l/4h; Rat; Experimental value)
ATE US (oral)	3523.000 mg/kg body weight
ATE US (dermal)	1100.000 mg/kg body weight
ATE US (vapors)	29.000 mg/l/4h
ATE US (dust, mist)	1.500 mg/l/4h
heptan-2-one (110-43-0)	
LD50 oral rat	1670 mg/kg (Rat; Experimental value; 1600 mg/kg bodyweight; Rat)
LD50 dermal rat	10300 mg/kg (Rat; Experimental value; OECD 402: Acute Dermal Toxicity; >2000 mg/kg bodyweight; Rat)
LC50 inhalation rat (mg/l)	14 mg/l/4h (Rat; Experimental value; >16.7 mg/l/4h; Rat)
ATE US (oral)	1670.000 mg/kg body weight
ATE US (dermal)	10300.000 mg/kg body weight
ATE US (vapors)	14.000 mg/l/4h
ATE US (dust, mist)	14.000 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified

xylene, mixture of isomers (1330-20-7)	
IARC group	3 - Not Classifiable

Reproductive toxicity : Not classified
Specific target organ toxicity (single exposure) : May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure) : Not classified

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Aspiration hazard : Not classified

Symptoms/injuries after skin contact : Irritation.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.

n-butyl acetate (123-86-4)	
LC50 fish 1	18 mg/l (LC50; Equivalent or similar to OECD 203; 96 h; Pimephales promelas; Flow-through system; Fresh water; Experimental value)
EC50 Daphnia 1	44 mg/l (EC50; Other; 48 h; Daphnia sp.; Static system; Fresh water; Experimental value)
Threshold limit algae 1	674.7 mg/l (EC50; Other; 72 h; Desmodesmus subspicatus; Static system; Fresh water; Experimental value)
Threshold limit algae 2	200 mg/l (NOEC; Other; 72 h; Desmodesmus subspicatus; Static system; Fresh water; Experimental value)

heptan-2-one (110-43-0)	
LC50 fish 1	131 mg/l (LC50; EPA OPP 72-1; 96 h; Pimephales promelas; Flow-through system; Fresh water; Experimental value)
EC50 Daphnia 2	> 90.1 mg/l (EC50; OECD 202: Daphnia sp. Acute Immobilisation Test; 48 h; Daphnia magna; Semi-static system; Fresh water; Experimental value)
Threshold limit algae 2	98.2 mg/l (EC50; OECD 201: Alga, Growth Inhibition Test; 72 h; Pseudokirchneriella subcapitata; Static system; Fresh water; Experimental value)

12.2. Persistence and degradability

n-butyl acetate (123-86-4)	
Persistence and degradability	Readily biodegradable in water. Low potential for adsorption in soil. Photolysis in the air.
ThOD	2.21 g O ₂ /g substance
BOD (% of ThOD)	0.46

xylene, mixture of isomers (1330-20-7)	
Persistence and degradability	Readily biodegradable in water. Biodegradable in the soil. No (test) data on mobility of the substance available. Photolysis in the air.

heptan-2-one (110-43-0)	
Persistence and degradability	Readily biodegradable in water. Highly mobile in soil.
BOD (% of ThOD)	0.44

12.3. Bioaccumulative potential

n-butyl acetate (123-86-4)	
BCF fish 1	15.3 (BCF)
Log Pow	2.3 (Test data; OECD 117: Partition Coefficient (n-octanol/water), HPLC method; 25 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

xylene, mixture of isomers (1330-20-7)	
BCF fish 2	7 - 26 (BCF; 8 weeks; Oncorhynchus mykiss; Flow-through system; Fresh water)
Log Pow	3.2 (Conclusion by analogy; 20 °C)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

heptan-2-one (110-43-0)	
Log Pow	2.26 (Experimental value; EU Method A.8: Partition Coefficient; 30 °C; 2.26; Experimental value; EU Method A.8: Partition Coefficient; 30 °C)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

12.4. Mobility in soil

n-butyl acetate (123-86-4)	
Surface tension	0.0163 N/m (20 °C)
Log Koc	log Koc, SRC PCKOCWIN v2.0; 1.268/1.844; QSAR

xylene, mixture of isomers (1330-20-7)	
Ecology - soil	May be harmful to plant growth, blooming and fruit formation.

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heptan-2-one (110-43-0)	
Surface tension	0.0591 N/m (21.6 °C)
Log Koc	log Koc,EU Method C.19; 1.45; Experimental value

12.5. Other adverse effects

Effect on the global warming : No known ecological damage caused by this product.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

Additional information : Flammable vapors may accumulate in the container.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1263 Paint related material (including paint thinning, drying, removing, or reducing compound), 3, III

UN-No.(DOT) : UN1263

Proper Shipping Name (DOT) : Paint related material
including paint thinning, drying, removing, or reducing compound

Transport hazard class(es) (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120

Hazard labels (DOT) : 3 - Flammable liquid



Packing group (DOT) : III - Minor Danger

DOT Packaging Non Bulk (49 CFR 173.xxx) : 173

DOT Packaging Bulk (49 CFR 173.xxx) : 242

DOT Special Provisions (49 CFR 172.102) : 149 - When transported as a limited quantity or a consumer commodity, the maximum net capacity specified in 173.150(b)(2) of this subchapter for inner packaging may be increased to 5 L (1.3 gallons).

B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks.

IB2 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized.

T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP8 - A portable tank having a minimum test pressure of 1.5 bar (150 kPa) may be used when the flash point of the hazardous material transported is greater than 0 C (32 F).

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 150

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : 5 L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : 60 L

DOT Vessel Stowage Location : B - (i) The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel carrying a number of passengers limited to not more than the larger of 25 passengers, or one passenger per each 3 m of overall vessel length; and (ii) "On deck only" on passenger vessels in which the number of passengers specified in paragraph (k)(2)(i) of this section is exceeded.

Other information : No supplementary information available.

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TDG

Transport document description	: UN1263 PAINT RELATED MATERIAL (PAINT RELATED MATERIAL), 3, III
UN-No. (TDG)	: UN1263
TDG Proper Shipping Name	: PAINT RELATED MATERIAL
TDG Primary Hazard Classes	: 3 - Class 3 - Flammable Liquids
Packing group	: III - Minor Danger
TDG Special Provisions	: 59 - Substances that are listed by name in Schedule 1 must not be transported under this shipping name. Substances transported under this shipping name may contain not more than 20 per cent nitrocellulose if the nitrocellulose contains not more than 12.6 per cent nitrogen (by dry mass).,83 - Section 5.12 of Part 5, Means of Containment, does not apply to these dangerous goods if a) the dangerous goods are included in Packing Group II or III; b) the dangerous goods are in quantities less than or equal to 5 L and are in a metal or plastic means of containment; c) the metal or plastic means of containment is inside an outer means of containment and the gross mass of the outer means of containment is less than or equal to 40 kg; d) the means of containment are designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety; e) the dangerous goods are transported in palletized loads, a pallet box or unit load device so that individual means of containment are placed or stacked and secured to the pallet by strapping, shrink- or stretch-wrapping or other suitable means; and f) when the dangerous goods are on a road vehicle or a railway vehicle that is to be transported by ship, the pallets, pallet boxes or unit load devices are secured inside the vehicle and the vehicle is closed.
Explosive Limit and Limited Quantity Index	: 5
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 60

Transport by sea

UN-No. (IMDG)	: 1263
Proper Shipping Name (IMDG)	: PAINT RELATED MATERIAL
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: III - substances presenting low danger

Air transport

No additional information available

SECTION 15: Regulatory information

15.1. US Federal regulations

n-butyl acetate (123-86-4)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Not listed on SARA Section 313 (Specific toxic chemical listings)	
RQ (Reportable quantity, section 304 of EPA's List of Lists)	5000 lb
xylene, mixture of isomers (1330-20-7)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory Listed on SARA Section 313 (Specific toxic chemical listings)	
RQ (Reportable quantity, section 304 of EPA's List of Lists)	100 lb
heptan-2-one (110-43-0)	
Listed on the United States TSCA (Toxic Substances Control Act) inventory	

15.2. International regulations

CANADA

No additional information available

EU-Regulations

No additional information available

National regulations

No additional information available

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15.3. US State regulations

n-butyl acetate (123-86-4)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

xylene, mixture of isomers (1330-20-7)

U.S. - Massachusetts - Right To Know List
U.S. - New Jersey - Right to Know Hazardous Substance List
U.S. - Pennsylvania - RTK (Right to Know) List

heptan-2-one (110-43-0)

U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: Other information

Full text of H-phrases:

Acute Tox. 4 (Dermal)	Acute toxicity (dermal) Category 4
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Inhalation:vapour)	Acute toxicity (inhalation:vapour) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Flam. Liq. 3	Flammable liquids Category 3
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
H226	Flammable liquid and vapor
H302	Harmful if swallowed
H312	Harmful in contact with skin
H315	Causes skin irritation
H332	Harmful if inhaled
H336	May cause drowsiness or dizziness

SDS US Endura

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